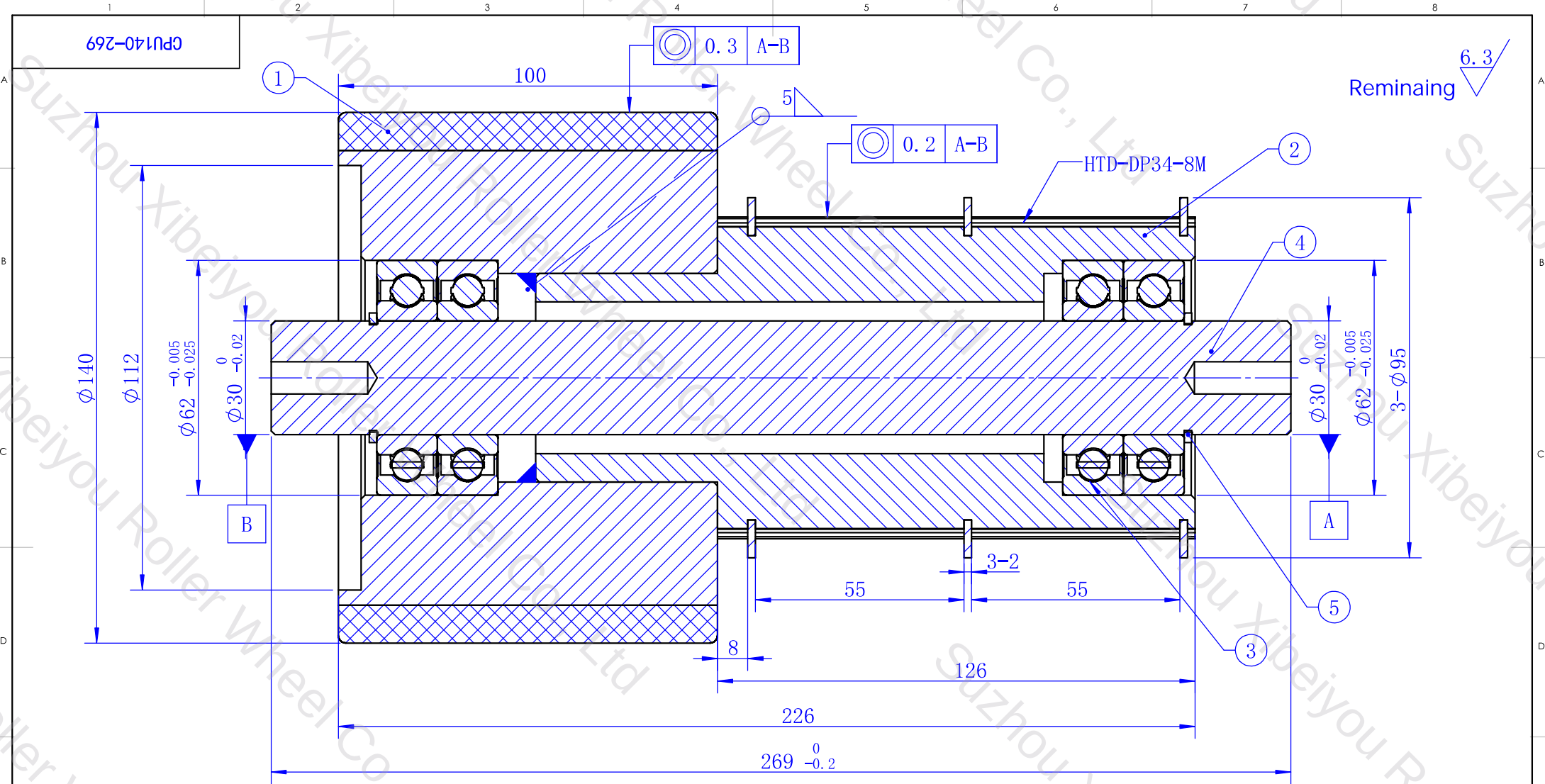




Technical Requirements:

- 1.The wheels rotate smoothly and freely after assembly, with no resistance.
- 2.The weld is full and smooth; After welding, grind the weld area and spray with zinc paint.
- 3.This is the assembly drawing. For detailed dimensions, please refer to the component drawings

5	GB/T894B	D=30 T=2	shaft circlip	/	2		
4	CPU140-269-3		axis	Q235B	1	0.49	
3	GB/T 276-2013	SKF6206-2RS	deep-groove ball bearing	/	4		
2	CPU140-269-2		timing pulley	Q235B	1		
1	CPU140-269-1		pu covered wheel	Q235B+MDI 95A	1		
Order number	serial number	Specifications	Part Name	Material	Qty	Weight	Remarks

Tolerance GB/T1804-M									
Size range		0.5-3	>3-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
Medium M		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
					Material	Q235B		 苏州希倍优辊轮有限公司 SUZHOU XIBEIYOU ROLLERWHEEL CO., LTD	
					Surface treatment	Galvanized			
标记	处数	分区	更改文件号	签名	年月日	Heat treatment	/		PU Roller
设计	郑航	2025/1/2	标准化						
制图	郑航	2025/1/2	工艺				Scale	Version	CPU140-269
校核			审定				1:2	A	
审核			批准			OF		weight	5.49 KG